MATERIAL SAFETY DATA SHEET
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(LIQUID) & (PEN)
4/7/2004

Hazard Rating Key: 4-Extreme 3-High 2-Moderate
1-Slight 0-Insignificant

Hazard Rating:
Health – 2
Reactivity – 1
Flammability – 2
Special – 0

Product Name: Ink Remover
Chemical Family: Liquid Blend

SECTION IA - INGREDIENTS

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propylene Glycol</td>
<td>57-55-6</td>
<td>*</td>
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<tr>
<td>Dipropylene Glycol</td>
<td>034590-94-8</td>
<td>100 PPM</td>
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<tr>
<td>Mono Methyl Ether</td>
<td>96-48-0</td>
<td>*</td>
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</tbody>
</table>

SECTION IB – OTHER INGREDIENTS

It contains non-hazardous trade secret additives.

SECTION II – PHYSICAL/CHEMICAL DATA

Boiling Point: 336-375 degrees F
pH: N/A
Melting Point: N/A
Specific Gravity: 1.03
Vapor Pressure: not determined
Vapor Density: not determined
Solubility in Water: all proportion
% volatile by volume: 98%
Evaporation Rate: not determined
Appearance and Odor: clear liquid

SECTION III – FIRE AND EXPLOSION DATA

Flash Point: above 160 degrees F
Auto-ignition Temperature: not known
Explosive Limits: N/A  Upper: not known  Lower: not known
Extinguishing Media: water, CO2 alcohol foam
Special Fire Fighting Procedures: Use NIOSH/OSHA approved self-contained positive-pressure breathing apparatus and protective clothing where this material is involved in a fire.
Unusual Fire And Explosion Hazard: None

SECTION IV – HEALTH HAZARD DATA
Effects of Exposure/overexposure

Eye Contact: slight irritant
Skin: slight irritant
Inhalation: may be irritating
Ingestion: if ingested, call physician

Emergency And First Aid Procedures

Eye Contact: flush with plenty of water, consult a physician
Skin: flush with water
Inhalation: remove to fresh air
Ingestion: do not induce vomiting, consult physician

Physician: Material contains Propylene Glycol, Dipropylene Glycol, Mono Methyl Ethyl and Butyrolacetone

SECTION V – REACTIVITY DATA

Stability: Stable
Incompatibility: Oxidizer
Hazardous Decomposition Products: Not known
Hazardous Polymerization: None

SECTION VI – SPILL, LEAK AND DISPOSAL PROCEDURES

Waste Disposal:
In accordance with Federal, State and Local regulations

Neutralizing Chemicals: water

SECTION VII – PROTECTION MEASURES

Ventilation: Mechanical ventilation
Respiratory Protection: Mechanical ventilation is sufficient
Eye Protection: Eye glasses with safety shields
Gloves: Rubber gloves
Other Protective Equipment: Not generally required

SECTION VIII – SPECIAL PRECAUTIONS

One should always use chemicals with an awareness of the potential hazard (known and unknown) of their effect on the human system. We urge users to minimize employee exposure to all chemicals, including this product, and to keep the level of exposure commensurate with good industrial hygiene practices.

DISCLAIMER OF LIABILITY:
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